



25 1/2" WALKS: L4x3x1/4 ANGLE
FRAME WITH 3.0#/SQ FT
EXPANDED METAL GRATING

SPECIFICATIONS:

1. STEEL ROLLED SECTIONS: ASTM A36
2. PIPE SECTIONS: ASTM A53 GRD B
3. BOLTS 5/8" DIA GRD A325 EXCEPT AS NOTED
4. CONCRETE: 3000 PSI @ 28 DAYS.
5. HORIZONTAL SOIL PRES.: 300#/SQ FT/FT
6. DESIGN WIND LOAD: 30 P.S.F.

417
Freedom

PRODUCTIVITY FABRICATORS

SCALE: NONE		DRAWN BY:
DATE: 9/5/97		R. SCOTT
12x24 2 POST 14' HAGL SIGN		
LEITNER'S U-LOCK		DRAWING NUMBER 41-9287